



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

CASCADE ENGINEERING SERVICES, INCORPORATED

6640 185th Ave. NE

Redmond, WA 98052

Mr. Tu Bui Phone: 425 895 8617 x 531

re.quality@cascade-eng.com

MECHANICAL

Valid To: November 30, 2019

Certificate Number: 3521.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on: Automotive, Aerospace, Medical, Military and Electrical, Electronic and Mechanical components, assemblies and packaging:

Test Type/Equipment Capabilities

Test Method

Temperature Testing¹

Temperature range:

(-65 to +150) °C

IEC 60068-2-1;

IEC 60068-2-2;

IEC 60068-2-78;

MIL-STD 810E/F/G Sec. 502;

MIL-STD 883G/H, Sec. 1011;

RTCA DO-160 D, E, F, G Sec. 4.0

Thermal Shock/ Temperature Cycling¹

Temperature range:

(-65 to +150) °C

IEC 60068-2-14;

MIL-STD 202G Sec. 107;

MIL-STD 810E/F/G Sec. 501, 503, 520;

MIL-STD 883G/H, Sec. 1010;

RTCA DO-160 D, E, F, G Sec. 5.0

Temperature Humidity Testing

IEC 60068-2-30;

IEC 60068-2-38;

IEC 60068-2-78;

IEC 60068-3-4;

MIL-STD 810E/F/G Sec. 507;

MIL-STD 202G Sec. 103, 106;

MIL-STD 883G/H Sec. 1004;

RTCA DO-160 D, E, F, G Sec. 6.0;

ISTA 2A, 3A, 6A

Test Type/Equipment Capabilities

Test Method

Shock and Vibration Testing using Electro Dynamic Shaker¹

Random:

Frequency Range: (10 to 3,000) Hz

Shock: 45g's

Sine:

Frequency Range: (10 to 3,000) Hz

IEC 60068-2-6;
IEC 60068-2-27;
IEC 60068-2-47;
IEC 60068-2-59;
IEC 60068-2-64;
MIL-STD 810E/F/G Sec. 514.5, 516, 519.5;
MIL-STD 883G/H Sec. 2002, 2005, 2007;
MIL-STD 202G Sec. 201, 204, 213, 214;
RTCA DO-160 D, E, F, G Sec. 7.0, 8.0;
ISTA 2A, 3A, 6A

Salt Fog Chamber Testing

IEC 60068-2-11;
MIL-STD 202G Sec. 101;
MIL-STD 810E/F/G Sec. 509;
MIL-STD 883G/H Sec. 1009;
RTCA DO-160 D, E, F, G Sec. 14.0

Constant Acceleration Testing¹
Up to 20 G Forces

IEC 60068-2-7;
MIL-STD 810E/F/G Sec. 513;
MIL-STD 202G method 212A

Crash Safety Testing

RTCA DO-160 D, E, F, G Sec. 7.3

Altitude Testing¹
(-1,500 to 100,000) Feet
Temperature Range
(-65 to +150) °C

RTCA DO-160, D, E, F, G Sec. 4.0

Rapid Decompression and Overpressure

RTCA DO-160, D, E, F, G Sec. 4.0

Waterproofness Testing

IEC 60529;
MIL-STD 810E/F/G Sec. 506;
RTCA DO-160, D, E, F, G Sec. 10.3.2 Drip Test and Sec. 10.3.3 Spray Test

Drop Testing

ISTA 2A, 3A, 6A

Compression Testing

ISTA 2A, 3A, 6A

Electrical Testing

Electrical Power Input (AC)

- Normal Operating Conditions
 - Voltage and Frequency
 - Voltage Modulation
 - Frequency Modulation
 - Momentary Power Interruption
 - Normal Transients
 - Normal Surge Voltage
 - Normal Frequency Transients
 - Normal Frequency Variations
 - Voltage DC Content
 - Voltage Distortion
- Abnormal Operating Conditions
 - Abnormal Voltage and Frequency Limits in Steady State
 - Momentary Under-Voltage Operation
 - Abnormal Transients
 - Abnormal Surge Voltage
 - Abnormal Frequency Transients
 - Abnormal Frequency Variations
 - Loss of Phase Input (3-Phase AC Input Only)

Applicable Standards:

RTCA Do-160G Sec 16.0, Power Input;
IEC 61000-4-13;
IEC 61000-4-11

Electrical Power Input (DC)

- Normal operating Conditions
 - Voltage (Average Value)
 - Ripple Voltage
 - Momentary Power Interruptions
 - Normal Surge Voltage
 - Engine Starting Under Voltage Operation
 - Exposed Voltage Decay Time (DC, Category D Equipment only)
- Abnormal Operating Conditions
 - Voltage Steady State
 - Low Voltage Conditions
 - Momentary Under-Voltage Operation
 - Abnormal Surge Voltage

Load Equipment Influence on Electrical Power System (AC/DC)

- Current Harmonics Emissions from Loads (AC).
- Allowable Phase Unbalance (3-Phase AC Input Only)
- DC Current Content I Steady-State Operation (All AC Equipment)
- Regenerated Energy (DC)
- Inrush Current (AC/DC)

Electrical Testing (cont'd)

Load Equipment Influence on Electrical Power System (AC/DC) (cont.)

- Current Modulation in Steady-State Operation (AC)
- DC Current Ripple (DC)
- Power Factor (All AC Equipment)

¹Including Customer Specifications directly related to the test technologies and within the equipment capabilities/parameters listed above



Accredited Laboratory

A2LA has accredited

CASCADE ENGINEERING SERVICES, INCORPORATED

Redmond, WA

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General requirements for the competence of testing and calibration laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated 8 January 2009).



Presented this 29th day of November 2017.

A handwritten signature in black ink, written over a horizontal line.

President & CEO
For the Accreditation Council
Certificate Number 3521.01
Valid to November 30, 2019