



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

PJF<sup>6</sup>  
301 Rockford Park Drive  
Rockford, MI 49341  
Bernard Warchuck Phone: 616 866 8296

MECHANICAL

Valid To: *SEE FOOTNOTE 6*

Certificate Number: 1856.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests listed below<sup>1</sup>:

I. Dimensional Testing

Parameter/Equipment	Range	CMC <sup>2, 4</sup> ( $\pm$ )	Comments	Location
Part Measurement <sup>5</sup> – 3D Volumetric	(120 x 48 x 64) in	[1200 + (43 + M)L] $\mu$ in	CMM	ROC, CED, DUN
1D Linear	Up to 2 in (2 to 4) in	220 $\mu$ in 340 $\mu$ in	Micrometer	ROC, CED, DUN ROC, CED
Part Measurement <sup>5</sup> – 1D Linear	Up to 6 in Up to 12 in	400 $\mu$ in 1000 $\mu$ in	Caliper Caliper	CED, DUN CED

II. Dimensional Testing/Calibration<sup>1</sup>

Parameter/Equipment	Range	CMC <sup>2,4</sup> (±)	Comments	Location
Inspection Fixtures and Fixture Gages <sup>3</sup> –				
3D Volumetric	(120 x 48 x 64) in	[1200 + (43 + M)L] μin	CMM	ROC, CED, DUN
1D Linear	Up to 2 in (2 to 4) in Up to 6 in Up to 12 in	220 μin 340 μin 400 μin 1000 μin	Micrometer  Caliper	ROC, CED, DUN  CED, DUN CED

<sup>1</sup> This laboratory offers commercial dimensional testing/calibration service.

<sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>3</sup> This laboratory meets R205 – *Specific Requirements: Calibration Laboratory Accreditation Program* for the types of dimensional calibrations listed above. Accredited test reports issued containing appropriate statements of measurement results, measurement uncertainty, and traceability are considered equivalent to a “calibration” certificate.

<sup>4</sup> In the statement of CMC,  $L$  = length in inches,  $M = 3$  (Steel),  $M = 6$  (Aluminum), and  $M = 12.5$  (Poly-board).

<sup>5</sup> This test is not equivalent to that of a calibration.

<sup>6</sup> The locations of the laboratories that can perform the calibration are given by a three-letter code with valid to dates given in the table below:

Location	Code	Valid to Dates
301 Rockford Park Drive, Rockford, MI 49341	ROC	November 30, 2020
4030 Cedar Commercial Drive, Cedar Springs, MI 49319	CED	November 30, 2020
915 Berry Shoals Road, Duncan, SC 29334	DUN	November 30, 2020



# Accredited Laboratory

A2LA has accredited

**PJF**

*Rockford, MI*

for technical competence in the field of

**Mechanical Testing**

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 23<sup>rd</sup> day of May 2018.

A handwritten signature in black ink, written over a horizontal line.

President and CEO  
For the Accreditation Council  
Certificate Number 1856.01  
Valid to November 30, 2020  
Revised July 5, 2018

*For the tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.*



# Accredited Laboratory

A2LA has accredited

## PJF METROLOGY SOUTH

*Duncan, SC*

for technical competence in the field of

### Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets R205 – *Specific Requirements: Calibration Laboratory Accreditation Program*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 8<sup>th</sup> day of May 2018.

A handwritten signature in black ink, written over a horizontal line.

President and CEO  
For the Accreditation Council  
Certificate Number 1856.02  
Valid to November 30, 2020  
Revised July 5, 2018

*For the tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.*