



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005  
& ANSI/NCSL Z540-1-1994

METROCAL, INC  
3631 44<sup>th</sup> Street SE, Suite B  
Kentwood, MI 49512  
Kent Anderson Phone: 616 698 3124

CALIBRATION

Valid To: February 28, 2019

Certificate Number: 0513.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1</sup>:

I. Dimensional

Parameter/Equipment	Range	CMC <sup>2, 4, 8</sup> ( $\pm$ )	Comments
Calipers <sup>3</sup>	Up to 72 in	$(0.6R + 2L) \mu\text{in}$	Gage blocks
Coating Thickness Gages <sup>3</sup>	Up to 0.2 in	140 $\mu\text{in}$	Master shims
Cylindrical Pins – Outside Diameter	Up to 1 in	26 $\mu\text{in}$	Laser micrometer
Cylindrical Plugs – Outside Diameter	Up to 4 in	$(9 + 1.7L) \mu\text{in}$	SIP 550 ULM
Cylindrical Ring Gages	(0.25 to 12) in	$(15 + 1.5L) \mu\text{in}$	SIP 550 ULM

Parameter/Equipment	Range	CMC <sup>2,4,8</sup> (±)	Comments
CMM <sup>3</sup> – Linearity Repeatability Squareness Volumetric	Up to 1600 in	(6.4 + 0.7L) μin 150 μin 180 μin 190 μin	Laser interferometer, master sphere, granite square, ball bar
End Standards & Long Gage Blocks	Up to 20 in	(10 + 1.5L) μin	SIP 550 ULM
Extensometer <sup>3</sup>	Up to 2 in	68 μin	Micrometer head, gage blocks, extensometer calibrator
Flatness <sup>3</sup>	Up to 2 in	5 μin	Micrometer flats, optical flats and monochromatic light
Gage Blocks	Up to 1 in (>1 to 4) in	4 μin (4 + 1.5L) μin	Mechanical comparison
Height Gage <sup>3</sup>	Up to 40 in	(0.7R + 8.3L) μin	Gage blocks
Hole Tester Gages <sup>3</sup>	Up to 2 in	0.000069 in + 0.000017 in/in	Ring gages
Hole Tester Micrometers	Up to 2 in	(0.00007 + 0.000017D) in	Ring gages
Bore Gages <sup>3</sup>	Up to 2 in	(0.6R + 2L) μin	Gage block

Parameter/Equipment	Range <sup>6</sup>	CMC <sup>2, 4, 8</sup> ( $\pm$ )	Comments
Indicators <sup>3</sup>	Up to 4 in	(0.000095 +0.0000061L) in	Gage blocks
Linear Measurement Machines <sup>3</sup> –  Linearity	Up to 1600 in	(6.4 + 0.7L) $\mu$ in	Laser interferometer
Micrometers <sup>3</sup>	Up to 20 in	(0.6R + 2L) $\mu$ in	Gage blocks
Optical Comparator <sup>3</sup> –  Axis Linearity Axis Squareness Magnification  Angle	Up to 12 in Up to 12 in (10, 20, 31.25, 62.5, 75,100) X 0° to 60°	(120 + 1.2L) $\mu$ in 130 $\mu$ in 120 $\mu$ in  0.017°	Glass master scales, angle blocks
Rulers & Tape Measures <sup>3</sup>	Up to 72 in	0.6R	Gage blocks
Spheres	Up to 4 in	(13 + 3D) $\mu$ in	SIP 550 ULM
Surface Plate <sup>3</sup>  Flatness  Repeatability	Up to 590 in  -----	10D $\mu$ in  13 $\mu$ in	Laser interferometer, D is the length of the diagonal in feet  Repeat-o-meter
Thread Wires	Up to 1 in	12 $\mu$ in	SIP 550 ULM with master plug

Parameter/Equipment	Range	CMC <sup>2, 4, 8</sup> ( $\pm$ )	Comments
Threaded Plug Gages – Pitch Diameter Major Diameter	(21 to 40) TPI Up to 2 in	(70 + 3L) $\mu$ in (9 + 1.7L) $\mu$ in	SIP 550 ULM, three-wire method
Adjustable Thread Ring Gages <sup>3, 10</sup>	Up to 1.5 in	W (Set Plug Tolerance)	Master plugs gages
Glass Scales	Up to 12 in	27 $\mu$ in	Laser interferometer w/ vision system

## II. Dimensional Testing<sup>1</sup>

Parameter/Equipment	Range	CMC <sup>2, 4, 8</sup> ( $\pm$ )	Comments
Angle Measurements <sup>7</sup>	0° to 180°	0.005°	DCC CMM
Caliper Measurements <sup>3, 7</sup> – Claw & Fixed Gages	Up to 24 in	300 $\mu$ in	Digital caliper
Micrometer Measurements <sup>3, 7</sup> – Feeler, Slot & Fixed Gages	Up to 1 in	30 $\mu$ in	Digital micrometer
2D Measurement <sup>7</sup>	Up to 12 in	(180 + 0.5L) $\mu$ in	Vision system
3D Measurement <sup>3, 7</sup>	Up to 96 in	(580 + 60L) $\mu$ in	Portable CMM with laser scanner

Parameter/Equipment	Range	CMC <sup>2, 4, 8</sup> ( $\pm$ )	Comments
3D Measurement <sup>7</sup> – Steel	Up to 1100 mm Up to 2000 mm	(0.0066 + 0.000016L) mm (0.0067 + 0.000018L) mm	DCC CMM1 DCC CMM2

### III. Electrical – DC/Low Frequency

Parameter/Equipment	Range	CMC <sup>2, 8, 9</sup> ( $\pm$ )	Comments
DC Voltage – Generate	(0 to 330) mV (0 to 3.3) V (0 to 33) V (0 to 330) V (100 to 1000) V	0.002 % + 1 $\mu$ V 0.0014 % + 2 $\mu$ V 0.0008 % + 20 $\mu$ V 0.0022 % + 150 $\mu$ V 0.0021 % + 1500 $\mu$ V	Fluke 5520A
DC Voltage – Measure <sup>3</sup>	(0 to 100) mV (0 to 1) V (0 to 10) V (0 to 100) V (0 to 1000) V	0.007 % + 3.5 $\mu$ V 0.005 % + 7 $\mu$ V 0.004 % + 50 $\mu$ V 0.006 % + 600 $\mu$ V 0.006 % + 10 mV	Agilent 34401A
DC Current – Measure <sup>3</sup>	(0 to 10) mA (0 to 100) mA (0 to 1) A (0 to 3) A	0.06 % + 2.0 $\mu$ A 0.06 % + 5.0 $\mu$ A 0.12 % + 100 $\mu$ A 0.15 % + 600 $\mu$ A	Agilent 34401A
DC Current – Generate	(0 to 330) $\mu$ A (0 to 3.3) mA (0 to 33) mA (0 to 330) mA (0 to 1.1) A (1.1 to 3) A (0 to 11) A (11 to 20.5) A	0.017 % + 0.02 $\mu$ A 0.012 % + 0.05 $\mu$ A 0.012 % + 0.25 $\mu$ A 0.012 % + 2.5 $\mu$ A 0.026 % + 40 $\mu$ A 0.044 % + 40 $\mu$ A 0.057 % + 500 $\mu$ A 0.12 % + 750 $\mu$ A	Fluke 5520A
Clamp-on Coil Only	(0.2 to 0.33) A (0.33 to 3.0) A (3.0 to 20.5) A	0.0028 A 0.023 A 0.11 A	Fluke 5520A / 5500A coil

Parameter/Equipment	Range	CMC <sup>2,8,9</sup> (±)	Comments
Resistance – Generate	(0 to 11) Ω (11 to 33) Ω (33 to 110) Ω (110 to 330) Ω (0.33 to 1.1) kΩ (1.1 to 3.3) kΩ (3.3 to 11) kΩ (11 to 33) kΩ (33 to 110) kΩ (110 to 330) kΩ (0.33 to 1.1) MΩ (1.1 to 3.3) MΩ (3.3 to 11) MΩ (11 to 33) MΩ (33 to 110) MΩ (119 to 330) MΩ (0.33 to 1.1) GΩ	0.009 % + 0.001 Ω 0.005 % + 0.0015 Ω 0.004 % + 0.0014 Ω 0.003 % + 0.002 Ω 0.003 % + 0.002 Ω 0.014 % + 0.02 Ω 0.003 % + 0.02 Ω 0.003 % + 0.2 Ω 0.003 % + 0.2 Ω 0.004 % + 2 Ω 0.004 % + 2 Ω 0.012 % + 30 Ω 0.016 % + 50 Ω 0.029 % + 2.5 kΩ 0.35 % + 3 kΩ 0.78 % + 0.1 MΩ 1.8 % + 0.5 MΩ	Fluke 5520A
Resistance – Measure <sup>3</sup>	(0 to 100) Ω (0 to 1) kΩ (0 to 10) kΩ (0 to 100) kΩ (0 to 1) MΩ (0 to 10) MΩ (0 to 100) MΩ	0.014 % + 4.0 mΩ 0.012 % + 10 mΩ 0.012 % + 0.10 Ω 0.012 % + 1.0 Ω 0.018 % + 10 Ω 0.051 % + 100 Ω 1.1 % + 10 kΩ	Agilent 34401A

Parameter/Range	Frequency	CMC <sup>2,8,9</sup> (±)	Comments
Capacitance – Generate			
(0.19 to 3.3) nF	10 Hz to 3 kHz	0.58 % + 0.01 nF	Fluke 5520A
(3.3 to 330) nF	10 Hz to 1 kHz	0.29 % + 0.3 nF	
(0.33 to 1.1) μF	(10 to 600) Hz	0.29 % + 1 nF	
(1.1 to 11) μF	(10 to 120) Hz	0.29 % + 10 nF	
(11 to 33) μF	(10 to 120) Hz	0.46 % + 30 nF	
(33 to 110) μF	(10 to 80) Hz	0.52 % + 100 nF	
(110 to 330) μF	(0 to 50) Hz	0.52 % + 300 nF	
(0.33 to 1.1) mF	(0 to 20) Hz	0.46 % + 1 μF	
(1.1 to 3.3) mF	(0 to 6) Hz	0.46 % + 3 μF	
(3.3 to 11) mF	(0 to 2) Hz	0.46 % + 10 μF	
(11 to 33) mF	(0 to 0.6) Hz	0.76 % + 30 μF	
(33 to 110) mF	(0 to 0.2) Hz	1.1 % + 100 μF	

Parameter/Range	Frequency	CMC <sup>2, 5, 8, 9</sup> ( $\pm$ )	Comments	
Oscilloscopes –				
Square Wave Signal (1 kHz Input) 50 $\Omega$	(0 to 6.6) V 10 Hz to 10 kHz or DC Level	0.29 % + 40 $\mu$ V	Fluke 5520A/SC1100	
1 M $\Omega$	(0 to 130) V 10 Hz to 1 kHz DC Level	0.12 % + 40 $\mu$ V		
Leveled Sine Wave Amplitude 5 mV to 5.5 V	50 kHz (Reference) 50 kHz to 100 MHz (100 to 300) MHz (300 to 600) MHz	3.1 % + 300 $\mu$ V 4.7 % + 300 $\mu$ V 4.6 % + 300 $\mu$ V 6.9 % + 300 $\mu$ V		
4 mV to 3.5 V	(600 to 1100) MHz	8.1 % + 300 $\mu$ V		
Flatness 5 mV to 5.5 V	50 kHz to 100 MHz (100 to 300) MHz (300 to 600) MHz	1.8 % + 100 $\mu$ V 2.3 % + 100 $\mu$ V 4.6 % + 100 $\mu$ V		
4 mV to 3.5 V	(600 to 1100) MHz	5.8 % + 100 $\mu$ V		
Time Marker	5 s to 50 ms 20 ms to 1 ns	(25 + 1000 <i>t</i> ) Parts in 10 <sup>6</sup> 2.5 Parts in 10 <sup>6</sup>		<i>t</i> is the time in seconds.
Rise Time	$\geq$ 300 ps	120 ps		

Parameter/Range	Frequency	CMC <sup>2,8,9</sup> (±)	Comments
AC Voltage – Generate			
(1 to 33) mV	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz	0.09 % + 6 μV 0.017 % + 6 μV 0.022 % + 6 μV 0.12 % + 6 μV 0.40 % + 12 μV 0.92 % + 50 μV	Fluke 5520A
(33 to 330) mV	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz	0.03 % + 8 μV 0.02 % + 8 μV 0.02 % + 8 μV 0.04 % + 8 μV 0.09 % + 32 μV 0.23 % + 70 μV	
(0.33 to 3.3) V	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz	0.03 % + 50 μV 0.02 % + 60 μV 0.02 % + 60 μV 0.04 % + 50 μV 0.08 % + 130 μV 0.28 % + 600 μV	
(3.3 to 33) V	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz	0.04 % + 650 μV 0.02 % + 600 μV 0.03 % + 600 μV 0.04 % + 600 μV 0.1 % + 1600 μV	
(33 to 330) V	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz	0.02 % + 2000 μV 0.02 % + 6000 μV 0.03 % + 6000 μV 0.04 % + 6000 μV 0.23 % + 50 mV	
(330 to 1020) V	45 Hz to 10 kHz	0.03 % + 10 mV	
AC Voltage – Measure <sup>3</sup>			
(0 to 100) mV	10 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz	0.08 % + 40 μV 0.15 % + 50 μV 0.71 % + 80 μV 4.6 % + 500 μV	Agilent 34401A



Parameter/Range	Frequency	CMC <sup>2,8,9</sup> (±)	Comments
AC Voltage – Measure <sup>3</sup> (cont)			
(0 to 1) V	10 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz	0.08 % + 300 μV 0.15 % + 500 μV 0.71 % + 800 μV 4.6 % + 5 mV	Agilent 34401A
(0 to 10) V	10 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz	0.08 % + 3.0 mV 0.015 % + 5.0 mV 0.71 % + 8.0 mV 4.7 % + 50 mV	
(0 to 100) V	10 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz	0.08 % + 30 mV 0.15 % + 50 mV 0.79 % + 80 mV	
(0 to 300) V	45 Hz to 10 kHz	0.08 % + 230 mV	
AC Current – Generate			
(29 to 330) μA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz (10 to 30) kHz	0.23 % + 0.1 μA 0.17 % + 0.1 μA 0.14 % + 0.1 μA 0.35 % + 0.15 μA 0.92 % + 0.2 μA 1.9 % + 0.4 μA	Fluke 5520A
(0.33 to 3.3) mA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz (10 to 30) kHz	0.23 % + 0.15 μA 0.14 % + 0.15 μA 0.2 % + 0.15 μA 0.26 % + 0.2 μA 0.58 % + 0.3 μA 1.2 % + 0.6 μA	
(3.3 to 33) mA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz (10 to 30) kHz	0.21 % + 2 μA 0.1 % + 2 μA 0.05 % + 2 μA 0.09 % + 2 μA 0.23 % + 3 μA 0.46 % + 4 μA	

Parameter/Range	Frequency	CMC <sup>2,8,9</sup> (±)	Comments
AC Current – Generate (cont)			
(33 to 330) mA	(10 to 20) Hz (20 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz (10 to 30) kHz	0.2 % + 20 µA 0.1 % + 20 µA 0.05 % + 20 µA 0.12 % + 50 µA 0.23 % + 100 µA 0.46 % + 200 µA	Fluke 5520A
(0.33 to 1.1) A	(10 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.21 % + 100 µA 0.06 % + 100 µA 0.69 % + 1 mA 2.9 % + 5 mA	
(1.1 to 3) A	(10 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.21 % + 100 µA 0.07 % + 100 µA 0.69 % + 1 mA 2.9 % + 5 mA	
(3 to 11) A	(45 to 100) Hz (0.1 to 1) kHz (1 to 5) kHz	0.08 % + 2 mA 0.12 % + 2 mA 3.5 % + 2 mA	
(11 to 20.5) A	(45 to 100) Hz (0.1 to 1) kHz (1 to 5) kHz	0.14 % + 5 mA 0.18 % + 5 mA 3.5 % + 2 mA	Fluke 5520A / 5500A coil
Clamp-on Coil Only			
(0.2 to 0.33) A (0.33 to 3.0) A (3.0 to 20.5) A	(45 to 65) Hz	0.0039 A 0.033 A 0.15 A	
(0.2 to 0.33) A (0.33 to 3.0) A (3.0 to 20.5) A	(65 to 440) Hz	0.0056 A 0.051 A 0.26 A	
AC Current – Measure <sup>3</sup>			
(0 to 1) A (0 to 3) A	50 Hz to 5 kHz 50 Hz to 5 kHz	1.6 % + 400 µA 0.68 % + 1.8 mA	Agilent 34401A

Parameter/Equipment	Range	CMC <sup>2, 8</sup> (±)	Comments
Electrical Calibration of Thermocouple Indicating Systems –			
Type E	(-250 to -100) °C (-100 to -25) °C (-25 to 350) °C (350 to 650) °C (650 to 1000) °C	0.52 °C 0.21 °C 0.19 °C 0.21 °C 0.25 °C	Fluke 5520A
Type J	(-210 to -100) °C (-100 to -30) °C (-30 to 150) °C (150 to 760) °C (760 to 1200) °C	0.34 °C 0.21 °C 0.19 °C 0.22 °C 0.30 °C	
Type K	(-200 to -100) °C (-100 to -25) °C (-25 to 120) °C (120 to 1000) °C (1000 to 1372) °C	0.40 °C 0.23 °C 0.20 °C 0.29 °C 0.42 °C	
Type R	(0 to 250) °C (250 to 400) °C (400 to 1000) °C (1000 to 1767) °C	0.58 °C 0.38 °C 0.36 °C 0.43 °C	
Type S	(0 to 250) °C (250 to 1000) °C (1000 to 1400) °C (1400 to 1767) °C	0.52 °C 0.38 °C 0.39 °C 0.48 °C	
Type T	(-250 to -150) °C (-150 to 0) °C (0 to 120) °C (120 to 400) °C	0.64 °C 0.27 °C 0.20 °C 0.19 °C	
Electrical Calibration of Thermocouple Indicators <sup>3</sup> (mV/V) –			
Type E	(-250 to 1000) °C	0.7 °C	Process calibrator
Type J	(-210 to 1200) °C	0.5 °C	
Type K	(-200 to 1372) °C	0.6 °C	
Type T	(-250 to 400) °C	0.9 °C	



Parameter/Equipment	Range	CMC <sup>2, 8</sup> (±)	Comments
Electrical Calibration of RTD Indicators <sup>3</sup> (mV/V) –  Pt 385, 100 Ω Pt 385, 200 Ω Pt 385, 500 Ω Pt 385, 1 kΩ PtNi 385, 100 Ω Pt 3916, 100 Ω Pt 3926, 100 Ω Cu 427, 10 Ω	(-200 to 800) °C (-190 to 630) °C (-190 to 630) °C (-190 to 630) °C (-80 to 260) °C (-200 to 630) °C (-200 to 630) °C (-100 to 260) °C	0.1 °C 0.1 °C 0.1 °C 0.1 °C 0.1 °C 0.1 °C 0.1 °C 0.1 °C	Process calibrator, PRT indicators
Electrical Calibration of RTD Indicating Systems –  Pt 385, 100 Ω	(-200 to -80) °C (-80 to 0) °C (0 to 100) °C (100 to 300) °C (300 to 400) °C (400 to 630) °C (630 to 800) °C	0.08 °C 0.08 °C 0.09 °C 0.11 °C 0.12 °C 0.14 °C 0.27 °C	Fluke 5520A
Electrical Calibration of Relative Humidity Indicators <sup>3</sup> (mV/V)	(0 to 100) % RH	0.26 % RH	Fluke 725

#### IV. Mechanical

Parameter/Equipment	Range	CMC <sup>2, 5, 8</sup> (±)	Comments
Force – Tension & Compression <sup>3</sup>	Up to 300 lbf  Up to 1000 lbf (1001 to 10 000) lbf (10 001 to 25 000) lbf 25 001 to 100 000) lbf	0.05 %  0.07 % 0.075 % 0.066 % 0.076 %	Class F weights  ASTM E4 with load cells

Parameter/Equipment	Range	CMC <sup>2,8</sup> (±)	Comments
Indirect Verification of Brinell Hardness Testers <sup>3</sup>  HBW 10/3000/15	(100 to 200) HBW (300 to 400) HBW (500 to 600) HBW	2.7 HBW 6.2 HBW 14 HBW	Indirect verification per ASTM E10 using standardized test blocks
Indirect Verification Rockwell and Rockwell Superficial Hardness Testers <sup>3</sup>	HRBW: Low Medium High  HRC: Low Medium High  HR15N: Low Medium High  HR30N: Low Medium High  HR15TW: Low Medium High  HR30TW: Low Medium High	0.87 HRBW 0.83 HRBW 0.72 HRBW  0.69 HRC 0.53 HRC 0.54 HRC  0.52 HR15N 0.56 HR15N 0.58 HR15N  0.50 HR30N 0.56 HR30N 0.44 HR30N  0.63 HR15TW 0.63 HR15TW 0.62 HR15TW  0.79 HR30TW 0.60 HR30TW 0.60 HR30TW	Indirect verification per ASTM E18

Parameter/Equipment	Range <sup>6</sup>	CMC <sup>2, 5, 8</sup> (±)	Comments
Pressure Gauges & Transducers	Up to 10 000 psi	0.12 %	Crystal pressure gage
Scales & Balances <sup>3</sup>	Up to 500 g Up to 300 lb	0.016 % 0.04 %	Reference weights
RPM Measure <sup>3</sup>	(6 to 4000) RPM	0.5 %	Contact & reflective pickup tachometer
Torque Wrenches <sup>3</sup>	Up to 50 in·lbf (25 to 250) ft·lbf (10 to 1000) in·lbf	0.67 % 0.37 % 0.30 %	CDI torque tester
Torque Transducers	Up to 250 ft·lbf	0.044 %	CDI torque arms and weights

#### V. Thermodynamics

Parameter/Equipment	Range	CMC <sup>2, 8</sup> (±)	Comments
Thermometers – Digital, Dial & Liquid <sup>3</sup>	(-30 to 600) °C	0.071 °C	PRT comparison, partial immersion
Infrared Temperature Devices <sup>3</sup>	50 °C to 400 °C	$(0.94 + 0.000485x)$ °C	Hart dry cell. $x$ is the temperature in degrees centigrade.
Temperature – Environmental Chambers <sup>3</sup>	(32 to 400) °F	0.75 °F	RTD comparison, thermocouple comparison
Relative Humidity Recorders <sup>3</sup>	(10 to 90) % RH	1.4 % RH	Vaisala HMP235

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- <sup>1</sup> This laboratory offers dimensional testing, commercial calibration and field calibration services.
- <sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.
- <sup>3</sup> Field calibration service is available for this calibration and this laboratory meets A2LA R104 – *General Requirements: Accreditation of Field Testing and Field Calibration Laboratories* for these calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.
- <sup>4</sup> In the statement of CMC;  $L$  is the numerical value of the nominal length of the device measured in appropriate units;  $D$  is the diameter of the device in inches;  $R$  is the resolution of the device.
- <sup>5</sup> In the statement of CMC, the value is defined as the percentage of reading.
- <sup>6</sup> Where ranges are not specified, the CMC stated is for the cardinal points only.
- <sup>7</sup> This test is not equivalent to that of a calibration.
- <sup>8</sup> The contributions from the “best existing device” are not included in the CMC claim.
- <sup>9</sup> The stated measured values are determined using the indicated instrument (see Comments). This capability is suitable for the calibration of the devices intended to measure or generate the measured value in the ranges indicated. CMC are expressed as either a specific value that covers the full range or as a fraction or percentage of the reading plus a fixed floor specification.
- <sup>10</sup> Adjustable Thread rings are set applicable to specifications using calibrated master set plug gages.



## Accredited Laboratory

A2LA has accredited

**METROCAL INC.**

*Kentwood, MI*

for technical competence in the field of

**Calibration**

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of ANSI/NCCL Z540-1-1994 and R205 – *Specific Requirements: Calibration Laboratory Accreditation Program*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated 8 January 2009).



Presented this 5<sup>th</sup> day of April 2017.

A handwritten signature in black ink, written over a horizontal line.

President and CEO  
For the Accreditation Council  
Certificate Number 513.01  
Valid to February 28, 2019  
Revised January 18, 2019

*For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.*